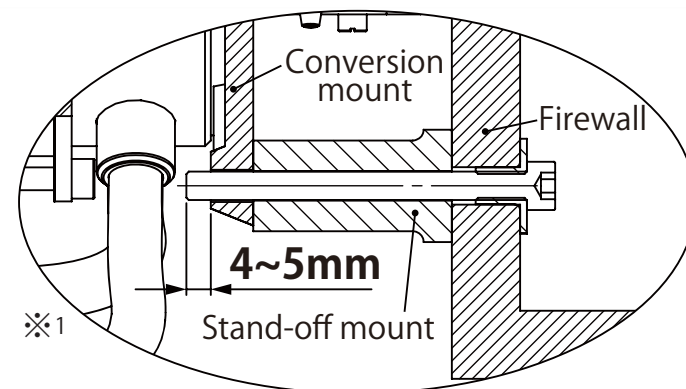



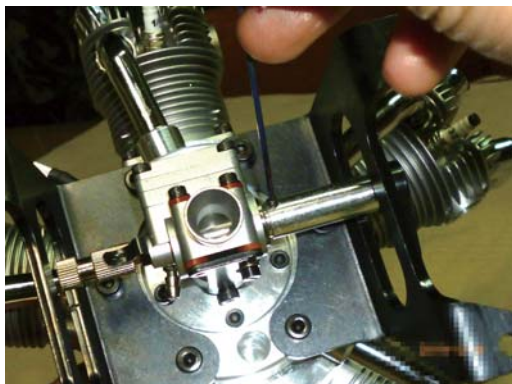
FG-60R3/73R5 Conversion mount installation manual

Content : ●Conversion mount ●M4x14 Cap screw to fix the mount x 6pcs

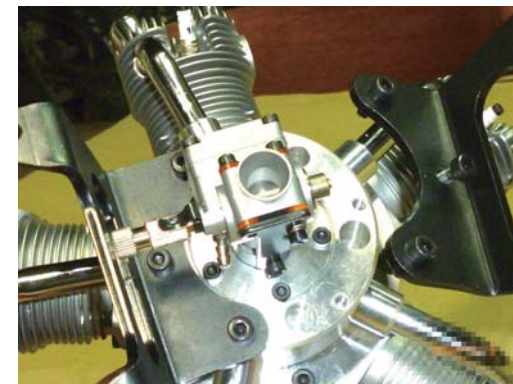
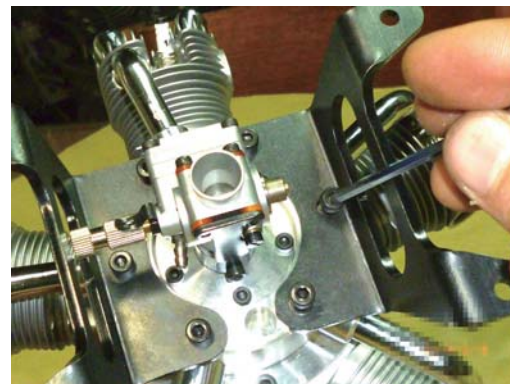
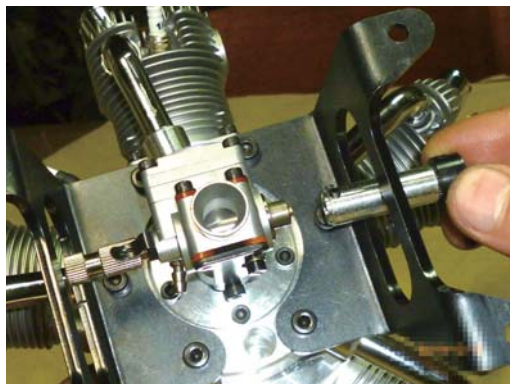
You will also need : ●Stand-off mount (mount spacer) x 4pcs
●※1 M5 bolt x 4pcs (Select adequate length according to the stand-off mount as shown in the right figure.)
●※2 M5 nut (Flange nut is recommended) x 4pcs
●Anti-loosening glue



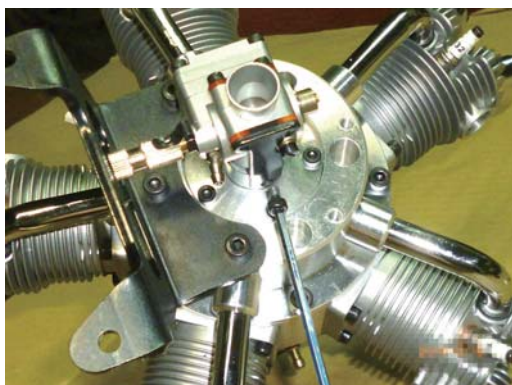
※2 Flange nut (Recommended) 



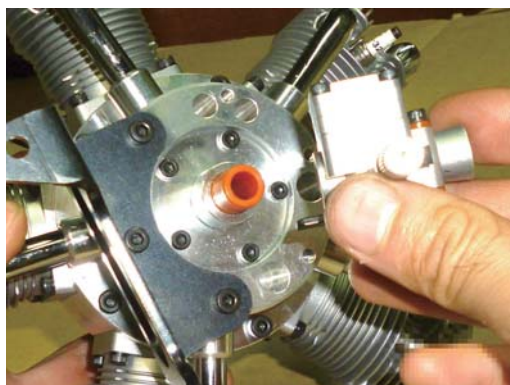
1. Detach the Throttle-extension bar loosening set screws.



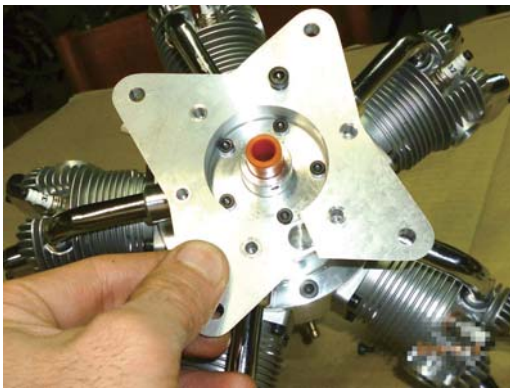
2. Detach the engine mount of Right side removing cap screws.



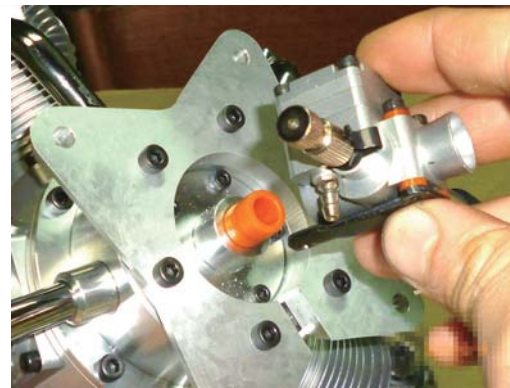
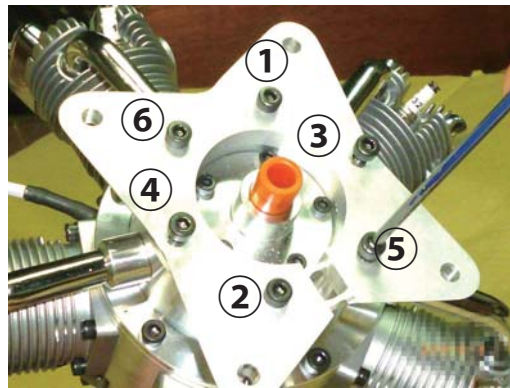
3. Detach the carburetor together with the joint plate removing the cap screw from the bottom side.



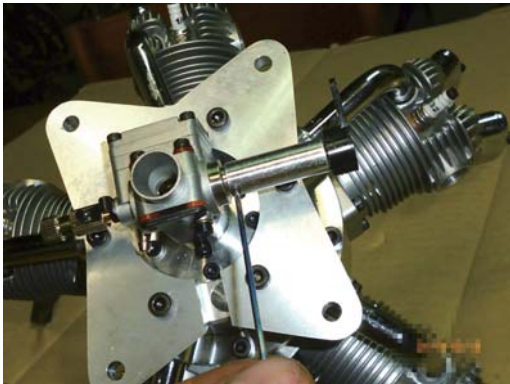
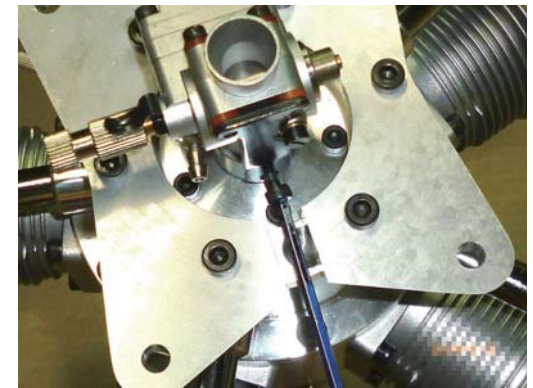
4. Detach the engine mount of Left side removing cap screws.



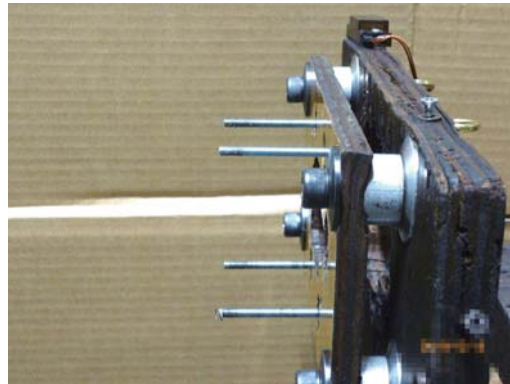
5. Attach the conversion mount surely using the M4x14 screws. Tighten all the screws in the sequence as shown in the above picture.



6. Attach the carburetor together with the plate tightening the cap screw from the bottom side.



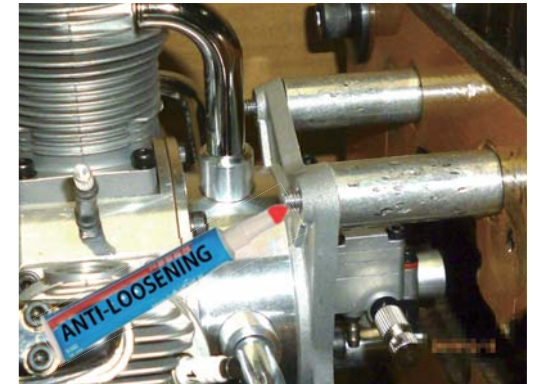
7. Attach the throttle extension bar to the carburetor.



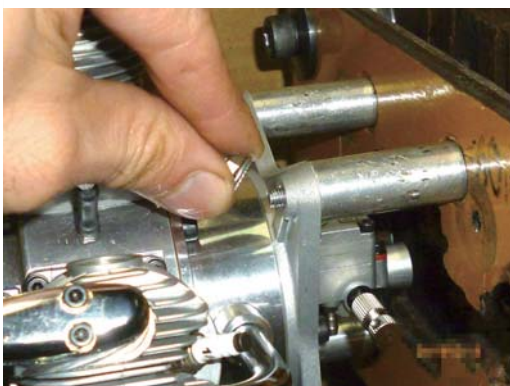
8. Beforehand fix 4pcs of M5 bolts※1 as stud bolts using the pronged T nuts already placed on backside of the firewall.



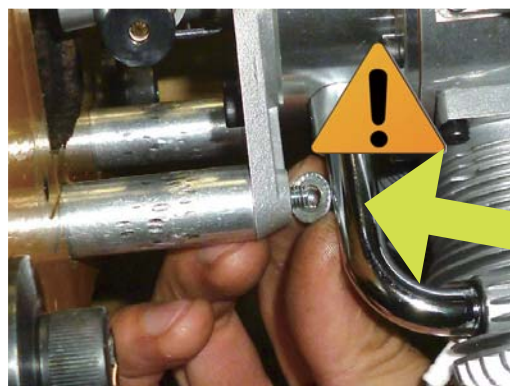
9. Put on the engine inserting 4 bolts in the mounting holes.



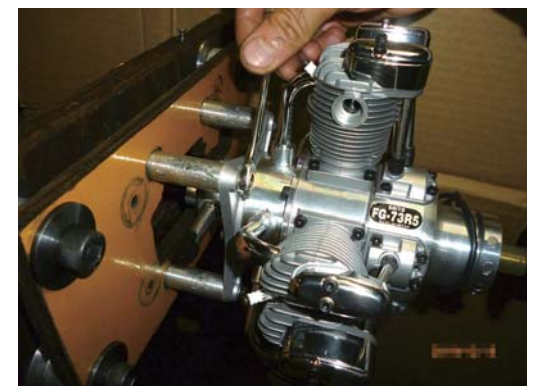
10. Apply anti-loosening glue to tip of the bolts before putting nuts.



11. Attach 4 nuts※2 to fix the engine. Flange nuts have enough frictional surface which help prevention from loosening.



NOTE: If the length of the 4 bolts are not adequate, you would not be able to attach a nut due to its thickness.



12. Finally tighten the nuts with a spanner.